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APPLICANT:

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TITLE:

VIEW ANGLE CONTROL SHEET AND DISPLAY DEVICE

THE COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, VA 22313-1450

AMENDED CLAIMS

1-11. (cancelled)

12. (new) A view angle control sheet comprising lens portions having trapezoidal shapes in section are arranged at predetermined intervals, a wedge-shaped portion between said lens portions adjacent to each other is filled with the same material as said lens portion or with a material different from said lens portion, said wedge-shaped portion has a bottom surface on a screen image source side while having a leading end on an observer side, and the following relationships hold:

 $Nx \leq Ny$ 

 $-0.01 < \Delta n - \cos\theta < 0.002$ 

where Nx is a refractive index of a material constituting at least a slope portion of the wedge-shaped portion, Ny is a refractive index of a material constituting said lens portion, and  $\Delta n$  is a ratio (Nx/Ny) of said refractive index Nx to said refractive index Ny, and

a sectional shape of said wedge-shape portion has a wide bottom surface on the screen image source side.

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- 13. (new) A view angle control sheet according to claim 12, wherein, assuming that  $\theta$  is an angle formed by the slope portion of said wedge-shaped portion and a normal line of a light beam outgoing plane,  $\theta$  ranges from 3 degrees to 15 degrees.
- 14. (new) A view angle control sheet according to claim 12, wherein a sectional shape of said wedge-shaped portion is substantially an isosceles triangle.
- 15. (new) A view angle control sheet according to claim 13, wherein a sectional shape of said wedge-shaped portion is substantially an isosceles triangle.
- 16. (new) A view angle control sheet according to claim 12, wherein said slope portion has a curved sectional shape and/or a polygonal-line sectional shape such that the screen image source side differs from the observer side in an angle formed by said slope portion and an observer-side surface.
- 17. (new) A view angle control sheet according to claim 12, wherein said wedgeshaped portion has a light-absorbing effect.
- 18. (new) A view angle control sheet according to claim 13, wherein said wedgeshaped portion has a light-absorbing effect.
- 19. (new) A view angle control sheet according to claim 14, wherein said wedgeshaped portion has a light-absorbing effect.
- 20. (new) A view angle control sheet according to claim 15, wherein said wedgeshaped portion has a light-absorbing effect.

- 21. (new) A view angle control sheet according to claim 16, wherein said wedgeshaped portion has a light-absorbing effect.
- 22. (new) A view angle control sheet according to claim 17, wherein said wedgeshaped portion is filled with a material to which light-absorbing particles are added.
- 23. (new) A view angle control sheet according to claim 18, wherein said wedge-shaped portion is filled with a material to which light-absorbing particles are added.
- 24. (new) A view angle control sheet according to claim 19, wherein said wedgeshaped portion is filled with a material to which light-absorbing particles are added.
- 25. (new) A view angle control sheet according to claim 20, wherein said wedgeshaped portion is filled with a material to which light-absorbing particles are added.
- 26. (new) A view angle control sheet according to claim 21, wherein said wedgeshaped portion is filled with a material to which light-absorbing particles are added.
- 27. (new) A view angle control sheet according to claim 22, wherein said wedgeshaped portion is formed in a wedge shape having a wide bottom surface on the

screen image source side, and an average particle size of said light beam absorption particles is 1  $\mu m$  or larger.

- 28. (new) A view angle control sheet according to claim 23, wherein said wedge-shaped portion is formed in a wedge shape having a wide bottom surface on the screen image source side, and an average particle size of said light beam absorption particles is 1  $\mu$ m or larger.
- 29. (new) A view angle control sheet according to claim 24, wherein said wedge-shaped portion is formed in a wedge shape having a wide bottom surface on the screen image source side, and an average particle size of said light beam absorption particles is 1  $\mu$ m or larger.
- 30. (new) A view angle control sheet according to claim 25, wherein said wedge-shaped portion is formed in a wedge shape having a wide bottom surface on the screen image source side, and an average particle size of said light beam absorption particles is 1  $\mu$ m or larger.
- 31. (new) A view angle control sheet according to claim 26, wherein said wedge-shaped portion is formed in a wedge shape having a wide bottom surface on the screen image source side, and an average particle size of said light beam absorption particles is 1  $\mu$ m or larger.
- 32. (new) A view angle control sheet according to claim 22, wherein an additional amount of light-absorbing particles ranges from 10 to 50 volume% in the material with which said wedge-shape portion is filled.

- 33. (new) A view angle control sheet according to claim 27, wherein an additional amount of light-absorbing particles ranges from 10 to 50 volume% in the material with which said wedge-shape portion is filled.
- 34. (new) A display device comprising one view angle control sheet according to claim 12 laminated on the observer side of a screen image source.
- 35. (new) A display device comprising two view angle control sheets according to claim 12 laminated on the observer side of a screen image source, and the control sheets are disposed substantially orthogonal to each other.
- 36. (new) A view angle control sheet according to claim 12, wherein at least one function of any one of AR, AS, AG, and a touch sensor are imparted to at least one surface side.
- 37. (new) A display device wherein a view angle control sheet according to claim 12 is bonded.